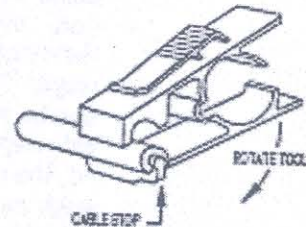
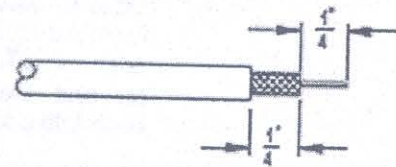


**SNAP-N-SEAL® "F" MALE  
CONNECTOR SERIES, ONE-PIECE  
SNS1P6, SNS1P6QS, SNS1P59,  
SNS1P59QS, SNS1P59HEC**

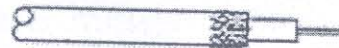
1. Prepare cable using LRC #CST596 (or CST596711) tool as follows: (When using Messengered/Siamese cable: Rib must be removed flush with cable jacket before connector installation, this will insure proper installation and sealing.)



Cut the cable end off square before starting cable preparation. Open tool by squeezing the handles, then insert the cable up to the cable stop.



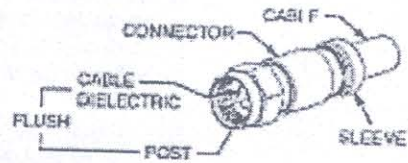
Rotate tool as shown, 3 to 4 turns if using tool CST596 (1 to 2 turns if using tool CST596711) or until tool turns freely. Pull tool from cable to complete the cable preparation.



Cable end should appear as shown.



If using single braid cables, fold the braid over the jacket. If using double braid cables, fold the outer braid over the jacket. Score and remove foil (if applicable). Fold the inner braid over the jacket.



2. Insert prepared cable end into the connector through the plastic sleeve. Ensure that the center conductor of the cable and foil covered dielectric are properly aligned with the connector post.

Push cable end into connector until the cable dielectric is flush with the end of the post.

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**Note:** If necessary to facilitate cable alignment and insertion, the sleeve can be removed by pressing sideways. Typically, the sleeve can be removed by pressing sideways by hand. If needed, the use of a suitable tool such as a pair of pliers will increase leverage for sleeve removal. Do not overgrip the sleeve. Keep the sleeve inserted over the cable, push cable fully into connector and then push sleeve back into connector.

3. Finish the connector to cable installation using LRC #SNSUTL or #IT1000 installation tool.

(A) Using IT1000 tool: place connector assembly inside tool as shown. Squeeze handle until the plastic sleeve snaps into the connector.

The plastic sleeve is in proper position when the connector is compressed to the indicator line scribed on the tool. A white indicator will also be visible thru the tool "sight hole".

(B) Using SNSUTL tool: align top of tool with the connector "U Groove", and push the connector and cable into the tool as shown. The cable should be held in place by the bottom of the tool, and the plastic sleeve should be seated into the "Clip Pocket".

Squeeze the handles together until the plastic sleeve snaps into place.

